

NPT tap drill card

Size	Tap drill	Drill decimal (in)
1/16 NPT	1/4	0.25
1/8 NPT	R (0.339)	0.339
1/4 NPT	7/16	0.438
3/8 NPT	37/64	0.578
1/2 NPT	23/32	0.719
3/4 NPT	59/64	0.922
1 NPT	1-5/32	1.16
1-1/4 NPT	1-1/2	1.5
1-1/2 NPT	1-47/64	1.73
2 NPT	2-7/32	2.22
2-1/2 NPT	2-5/8	2.62
3 NPT	3-1/4	3.25
4 NPT	4-1/4	4.25

Without taper reamer; confirm with your tap maker.

Notes